

GOLDEN 1K FILLER



PRODUCT DESCRIPTION:

GP-313 is a fast drying primer on pack primers, it's designed to give a high filing and excellent sand ability for both dry and wet flatting. This product is designed to give high filling, quick drying and excellent sanding properties.



Materials for application:

GP-313 1k filler
GP 903 thinner.



Surface preparation:

Dry and clean the surface of all grease, dirt with p360-400 sand paper dry flat or wet flat with p600-800 sand paper.



Spray viscosity:

18-22 sec / ford cup no.4 @25°C



Spray conditions:



1.7-1.9mm / 2-4bar / 2-3=40-60 µm



1.5-1.8mm / 2-4bar / 2-3=40-60 µm



Application process:

Apply 2-3 single coats allowing 5-10 min for flash off time between coats, depending on the thickness.





Mixing ratio (by volume):

1k filler	100
Thinner 903	50



Drying times:

Drying	25°C	60°C
Flash off	5-10 min	5-10 min
Dust free	30 min	15 min
Dry to sand	60 min	30 min



Cleaning of equipment:

Tools should be cleaned immediately after use with GP-903 thinner.



Physical properties:

Color	GREY
Gloss	Matt
Volume solid	28% (ASTM D2697)
Coverage	7m ² /l @40Mm
Sp.gr	1.3 (ASTM D1475)
Flash point	21-25
Packaging	1 kg
Shelf life	12 months