

GOLDEN ENAMEL TOP COAT

Product Description:

Top quality decorative architectural paint based on high quality alkyd resin. Used for all types of surfaces (Concrete, Wood, and Metal). Used for exterior and interior surfaces.

Materials for application:

Thinner 903 or thinner 144 or white spirit.

Basic raw material:

Alkyd resin.

Suitable substrate:

All golden preparatory product.

Surface Preparation:

Degreased and flatted existing finishes Over Existing finishes.



Nitrocellulose Primer GP 320	P180-280: to dry flat (mechanically or manually). P280-400: to wet (mechanically or manually).
2K Acrylic Primer GP 310	P360-400: to dry flat (mechanically or manually). P800-1000: to wet (mechanically or manually).
Undercoat GP 061	P180-280: to dry flat (mechanically or manually). P280-400: to wet (mechanically or manually).



Cleaning of equipment:

Cleaning of equipment in golden solvent.



Mixing ration(by volume):

Enamel Gp-73	Thinner 903 / thinner 144
100 Parts	20-30 Parts



Application viscosity:

(18-20) sec by cup no.4/25°C.

Application process:

Apply 3 single coats. Allow 15 to 20 min for flash - off time between coats.



Drying time:

ASTM-D5895/2003

Drying	25°C
Dust Free	3 hrs
Dry to handle	8 hrs
Hard dry	24 hrs



Physical properties:

Color	As per golden Shade Card.
Gloss ISO-2813/1994	Matt, semi-gloss, High Gloss.
Coverage Rate	9-10 m ² /liter.
Pack Size	0.9 liter & 3.25 liters.
Shelf Life	24 Months.