

GOLDEN UNDER COAT

Product Description:

Top quality, solvent base undercoat paint based on high quality of alkyd resin, it has an excellent weather resistance.

Materials for application:

Thinner 903, thinner 144 or white spirit.

Basic raw material:

Alkyd resin.

Suitable substrate:

Metal substrate.

Surface Preparation:

All surfaces must be dry and clean of all greases, oil and dusts.

Cleaning of equipment:

Cleaning of equipment in golden solvent.

**Mixing ration(by volume):**

Under coat GP 061	Thinner 903 ,thinner 144 White spirit
100 Parts	25_30 Parts



Spraying viscosity:

(18-20) sec by cup no.4/25°C.



Application process:

Apply 3 single coats. Allow 15 to 20 Min for flash - off time between coats.
Thinner for Equipment Cleaning and Thinning.



Drying time:

Drying	25°C
Dust Free	2_4 hrs
Dry to handle	12_14 hrs
Hard dry	16 hrs



Physical properties

Color	White
Gloss	Matt
Coverage Rate	8-10 sq.m/liter
Pack Size	1 liter & 3.6 liters
Shelf Life	24 Months



Spray gun fluid tip and working pressure:

Type of Spray Gun	Fluid Tip	Working Pressure
Gravity Feed	1.3 -1.4 mm	3-4 bar
Suction Feed	1.7-1.8 mm	3-4 bar
HVLP -Gravity	1.2-1.5 mm	Maximum Pressure 0.7 bar
HVLP-Suction	1.4-1.6 mm	Maximum Pressure 0.7 bar